Model ECS 20

3" - 14 gauge spun aluminum ball
  gold anodized

Single sheave truck, cast aluminum
  stationary, non-fouling type OT1

One set of halyard,
  #8 polypropylene

2 Nylon flag snaps

One 9" Cast Aluminum Cleat

Aluminum flash collar (Optional)

3000 PSI concrete

Dry sand tightly tamped
  after aligning pole

Plastic PVC Sono tube 24"

Crushed Stone

Exposed height: 20'-0"
Tapered portion: 11'-0"
Overall length: 22'-0"

Cleat height: 5'-0"
Straight portion: 11'-0"

Exposed portion of jam sleeve must be
  well lubricated prior to
  assembly.

1-1/2" maximum shop
  gap allowed for field
  fitting (ram for tight joint)

Stationary Truck Detail
  Cast Aluminum body

All shafts with overall length of more than
  38'-6" are shipped in two sections.

Each section matched marked for field assembly.
Exposed portion of jam sleeve must be well lubricated prior to
assembly.

2  Nylon flag snaps

Ground set tapered aluminum flagpole: ALLOY: 6063T6
EDER FLAG
MANUFACTURING COMPANY
1000 W. Rawson Avenue
Oak Creek, WI 53154

Exposed height: 20'-0"
Overall height: 22'-0"

Ship in 1 section Butt diameter: 3-1/2"
Top diameter: 2-3/8"
Wall thickness: .125"

Finish: 100 grit polish

Filename: ECS 20 stationary truck_external halyard.ai

Project: Ground set tapered aluminum flagpole: ALLOY: 6063T6
Location: Exposed height: 20'-0"
Exposed height: 20'-0"
Ship in 1 section Butt diameter: 3-1/2"
Contractor Top diameter: 2-3/8"
Customer: Wall thickness: .125"
Finish: 100 grit polish

Date: Revision:
EDER FLAG
MANUFACTURING COMPANY
1000 W. Rawson Avenue
Oak Creek, WI 53154
Job: