

25' Groundset Flag Pole Installation Instructions

Congratulations on your purchase of our 25' Groundset flag pole

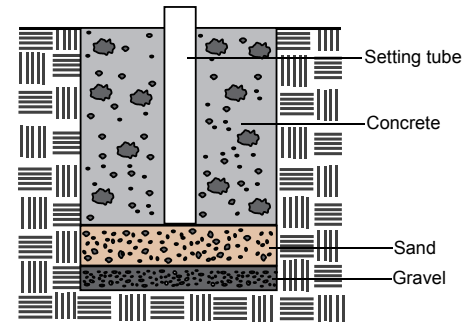
Your flagpole is of anodized, all aluminum construction and shouldn't require any maintenance after installation.

INSTALLATION:

- Prepare a hole in the ground 24" in diameter and 36" deep.
- Fill bottom with gravel and sand to a depth of 6".
- Place PVC setting tube into the hole, and work the bottom into the sand.
- Plumb and brace tube, then pour concrete into the hole around the tube within 1" to 1 1/2" of top.

Be careful to keep inside of the tube clean and free of concrete.

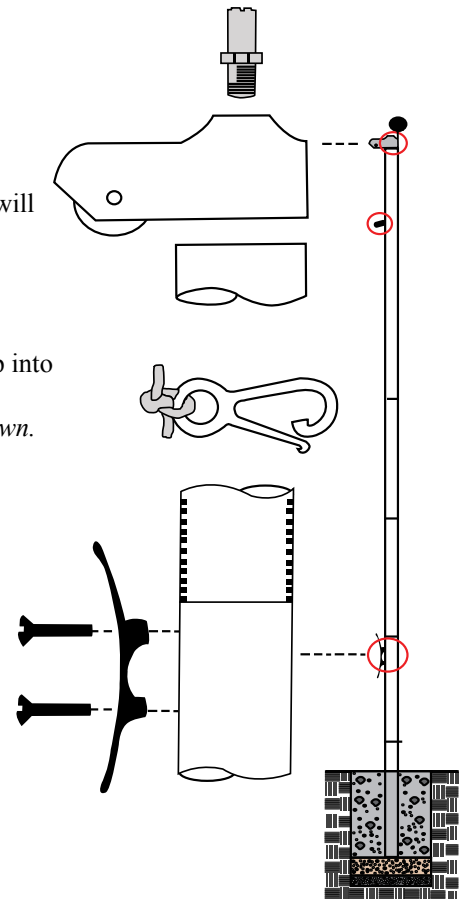
- Re-plumb setting tube before concrete sets, by temporarily inserting bottom section of the pole and plumbing it instead of tube.
- Allow concrete to cure 24 hours before installing flag pole.



INSTALLATION DETAIL

ASSEMBLY:

- Slide sections together, with the swedged ends extending upwards into the next section.
- The top section is always unswedged; the second section from the bottom will always be a swedged section drilled for the cleat. The remaining sections complete the flagpole. *Attach the cleat using the screws supplied.*
- Screw the ball-stem (or spindle) tightly into the top of the truck.
- Thread the rope (halyard) over the pulley in the truck and tie each flag snap into place mid-rope. *Using a simple overhand knot. Please see diagram. Always adjust distance between flag snaps to fit the size of the flag being flown.*
- Fasten truck top pole, use a screw driver to tighten the set screws. *Make certain that the pulley in truck is aligned over cleat.*



OPTIONAL: Flash Collar

- Slide collar on bottom of the pole and temporarily tape it to the pole below the cleat.
- Slide bottom of assembled sections into the PVC setting tube; aligning truck and cleat in the desired direction.
- Drop collar down upon foundation, and caulk into place.

CAUTION: EXTREME CAUTION SHOULD BE EXERCISED WHEN INSTALLING FLAG POLES NEAR OVERHEAD POWERLINES OR IN THE VICINITY OF BURIED CABLES